# CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS REGULAR 83MM FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 02/01/88
STANDARD PRODUCTION

## CIGARETTE DESCRIPTIVE

| | | | |
|---|---|---|---|
| CIGARETTE LENGTH | : | 83.0 | MM |
| CIGARETTE CIRCUMFERENCE | : | 24.80 | MM |
| FILTER LENGTH | : | 27.0 | MM |
| TIPPING LENGTH | : | 31.000 | MM |
| PACK MOISTURE | : | 13.25 | % W/W |
| TOTAL R.T.D. | : | 4.90 | IN. H2O |
| DILUTION TARGET | : | 23.0 +/- 5.0 | % |

TIPPING PAPER /USE UP: 62MM X 3200M WHT TGL PPT KC-236M2 12-895-B LASER PERF.
REPLACE WITH : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-A LASER PERF.

TIPPING ADHESIVE : BULK; AJAX 563-6 61-001-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-99181 PATCH SIZE: 8.5 X 20.0 MM

## CIGARETTE ROD DESCRIPTIVE

| | | | |
|---|---|---|---|
| FILLER DESCRIPTION | : | A0690-STD-LV<br>MARLBORO LIGHTS REGULAR FTB | |
| FILLER CUTTING SIZE | : | 30 | CUTS PER INCH |
| ROD LENGTH | : | 56.0 | MM |
| ROD CIRCUMFERENCE | : | 24.80 | MM |

CIGARETTE PAPER : 27.25MM X 6500M K/D156/E12756-28CU/0.6% 10-023-A

INK : MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

2057662689

REASON FOR CHANGE : TIPPING PAPER PER BOBBIN METERAGE CHANGED FROM
: 12-895-B @ 3200M TO 12-899-A @ 3500M ON A USE
: UP AND REPLACE BASIS. NO CHANGE TO WEIGHTS.
: O.K. TO MIX.

PREPARED BY : A. T. BARBER
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APPROVED BY:

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